

Experimental Study and Structural Group Analysis for Soot Reduction Tendency of Oxygenated Fuels

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Motivation

- Synthetic oxygenated fuels become increasingly **attractive**
 - Beneficial effects on **greenhouse gas** emissions if made from **biodiesel**
 - Significant potential for the **reduction in particulate** and **NO_x** emissions from diesel engines



	No. 2 Diesel Fuel	Bio Diesel
Chem. Form.	C ₈ to C ₂₅	C ₁₂ to C ₂₂
W [g/mol]	~200	~292
Composition [weight %]	C	87
	H	13
	O	11

Energy Efficiency and Renewable Energy
US Department of Energy

- Structural differences** compared to petroleum-based fuels
 - Primarily **aliphatic** compounds containing **oxygen moieties**
- Observations**
 - Particulate emission reductions depend on:
 - the amount of oxygen in the fuel
 - the **oxygenate's structure**

Smoke Point Experimental Database

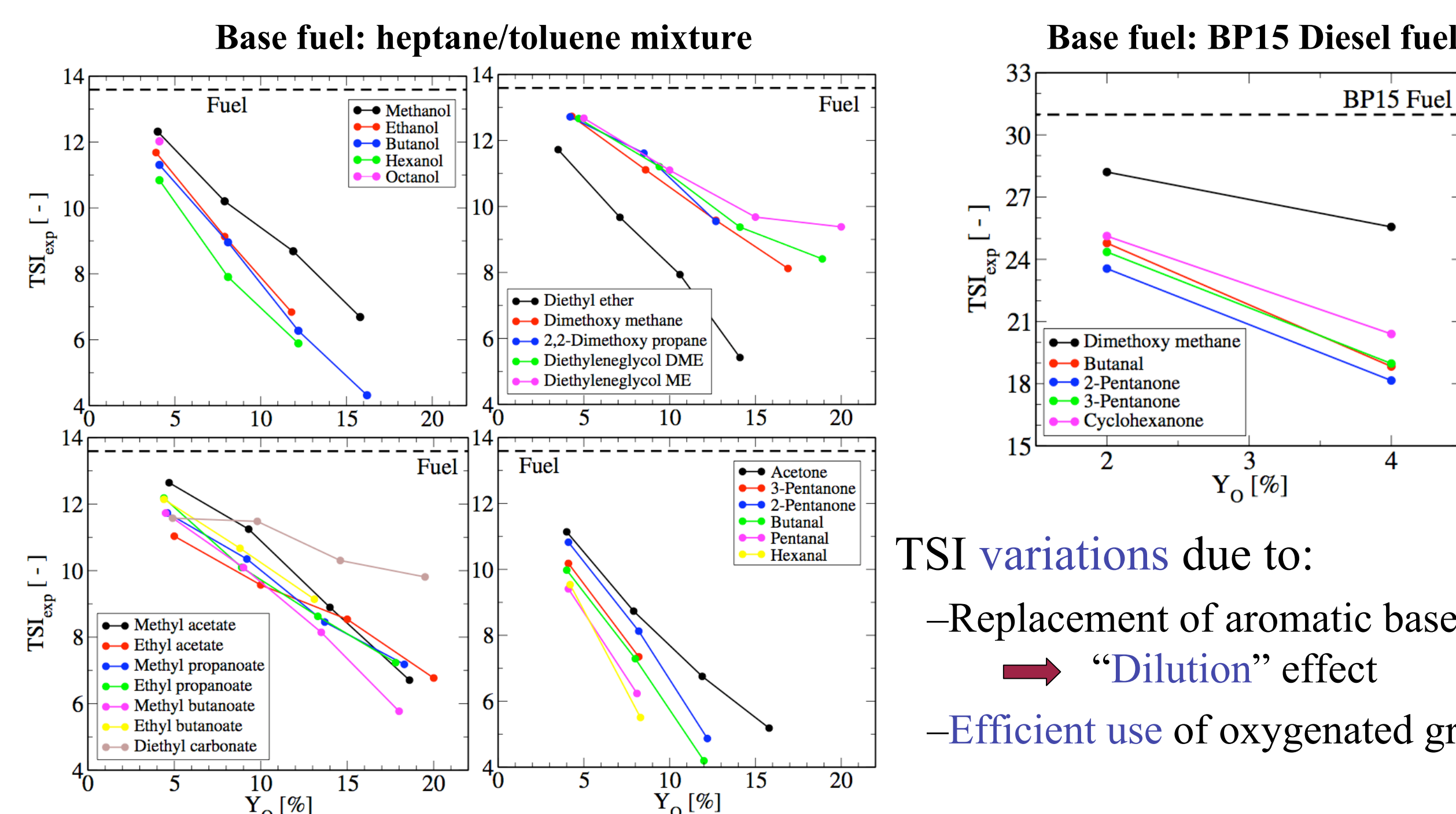


Smoke point lamp
Koehler Instrument Company, Inc

- Smoke Point (SP):** Maximum flame height at which a given fuel will burn without smoking
- ASTM standard for aviation turbine fuel and kerosene
- Data from A. Boehman *et al.* (Penn State University)
- Base fuels**
 - n*-Heptane (65 vol%), Toluene (35 vol%)
 - Ultra-low sulphur diesel fuel BP15
- Oxygenated fuels**
 - Alcohols, aldehydes, esters, ethers, ketones...

Threshold Sooting Index: $TSI = a \left(\frac{MW}{SP} \right) + b$

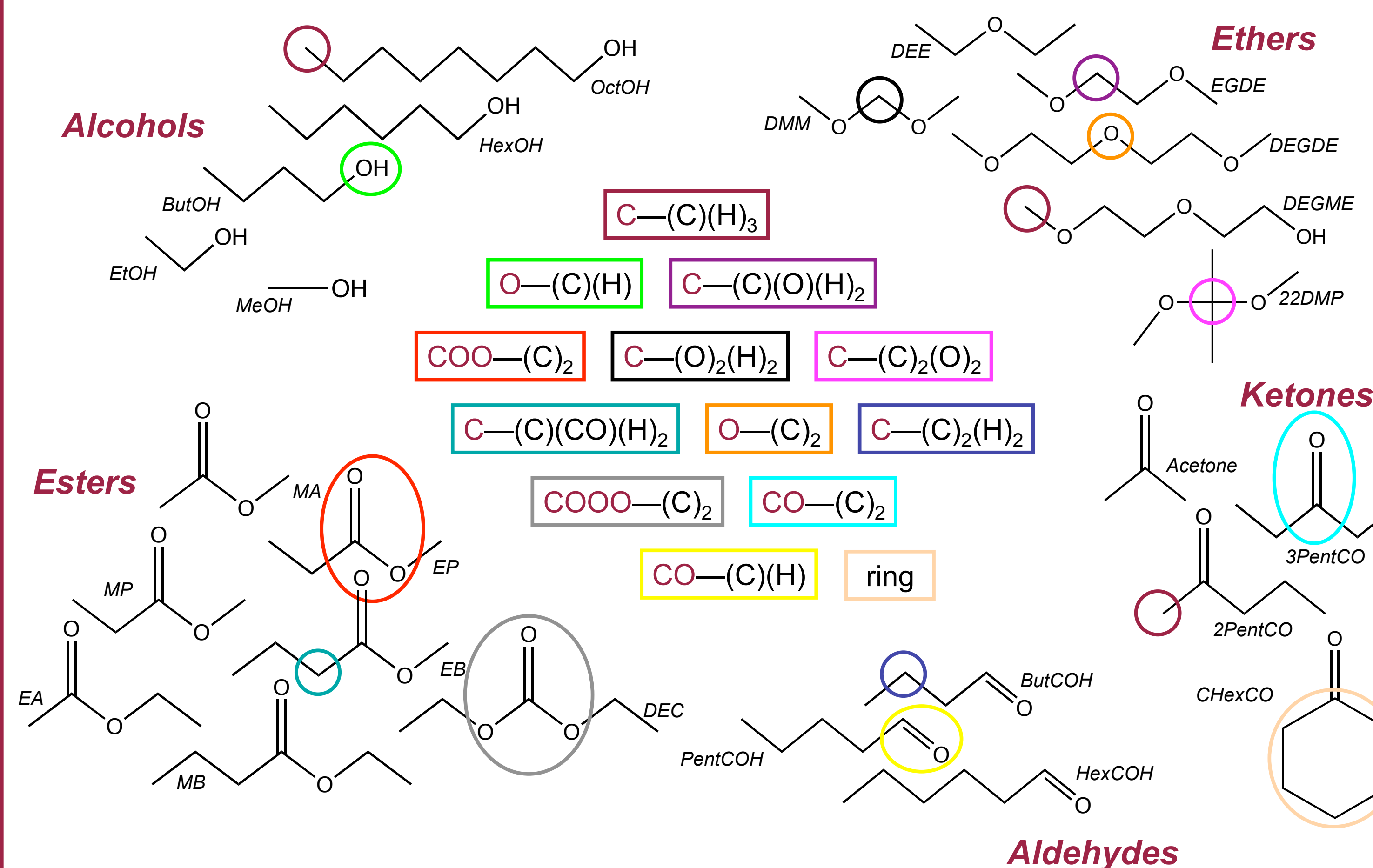
Higher Smoke Point \longleftrightarrow Lower TSI \longleftrightarrow Less Soot



Linear variations of TSI with mass fraction of oxygen Y_o in mixture

Group Additivity

- Assumption:** Properties of a molecule may be **estimated** from the contribution of the **individual building blocks** in the molecule
 - Building blocks = atoms, bonds, groups...
- Nearest neighbor approach**
 - Group = **polyvalent** atom with all of its ligands



Least-Square Optimization

$$TSI_{sim} = \sum_{i=1}^{n_{S,mix}} X_i \left(\sum_{j=1}^{n_{G,i}} N_{j,i} C_j^{TSI} \right)$$

with $\begin{cases} X_i & \text{Molar fraction of species } i \text{ in mixture} \\ N_{j,i} & \text{Number of groups } j \text{ in species } i \\ C_j^{TSI} & \text{TSI contribution of group } j \end{cases}$

Fuel contributions

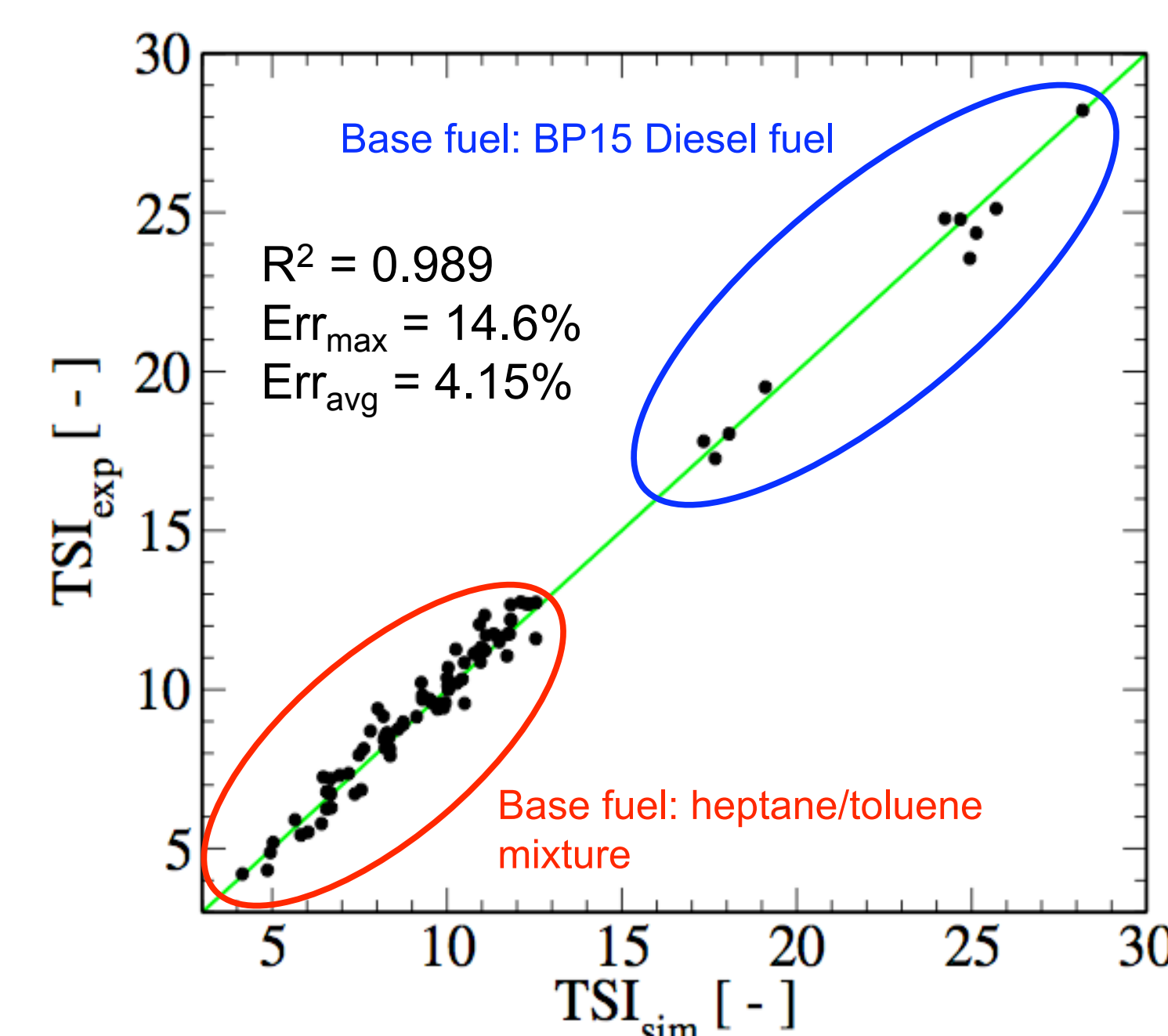
Group	Contribution
Hept./Tol.	13.53
Diesel BP15	31.23

End-group contributions

Group	Contribution
C-(C)(H) ₃	1.48
O-(C)(H)	0.28
CO-(C)(H)	-2.99

Mid-group contributions

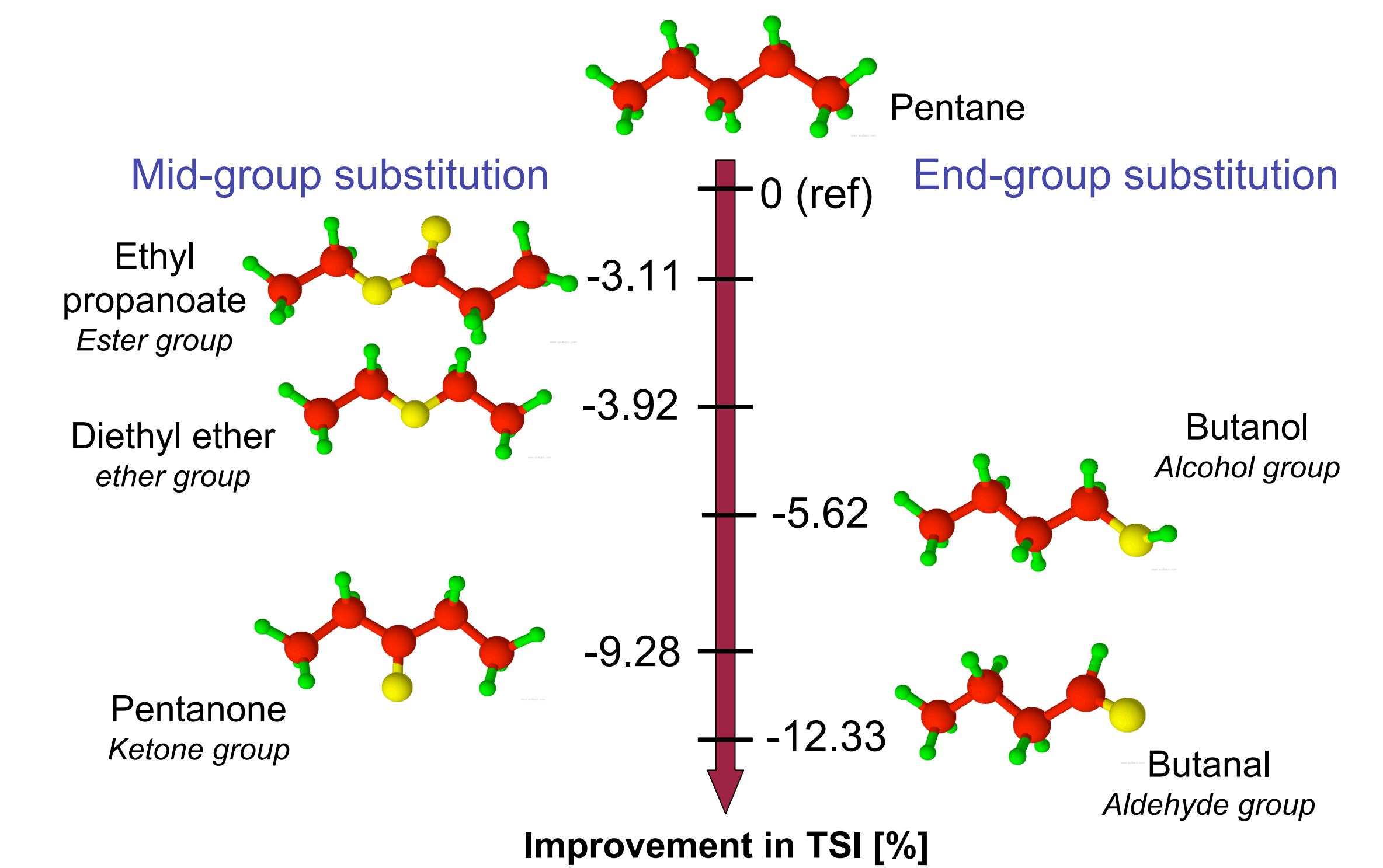
Group	Contribution
C-(C) ₂ (H) ₂	0.32
C-(O) ₂ (H) ₂	0.97
C-(C)(O)(H) ₂	0.26
C-(C)(CO)(H) ₂	-0.59
O-(C) ₂	-0.80
CO-(C) ₂	-1.73
COO-(C) ₂	-1.84
COOO-(C) ₂	0.21
C-(O) ₂ (H) ₂	1.55
Ring	6.12



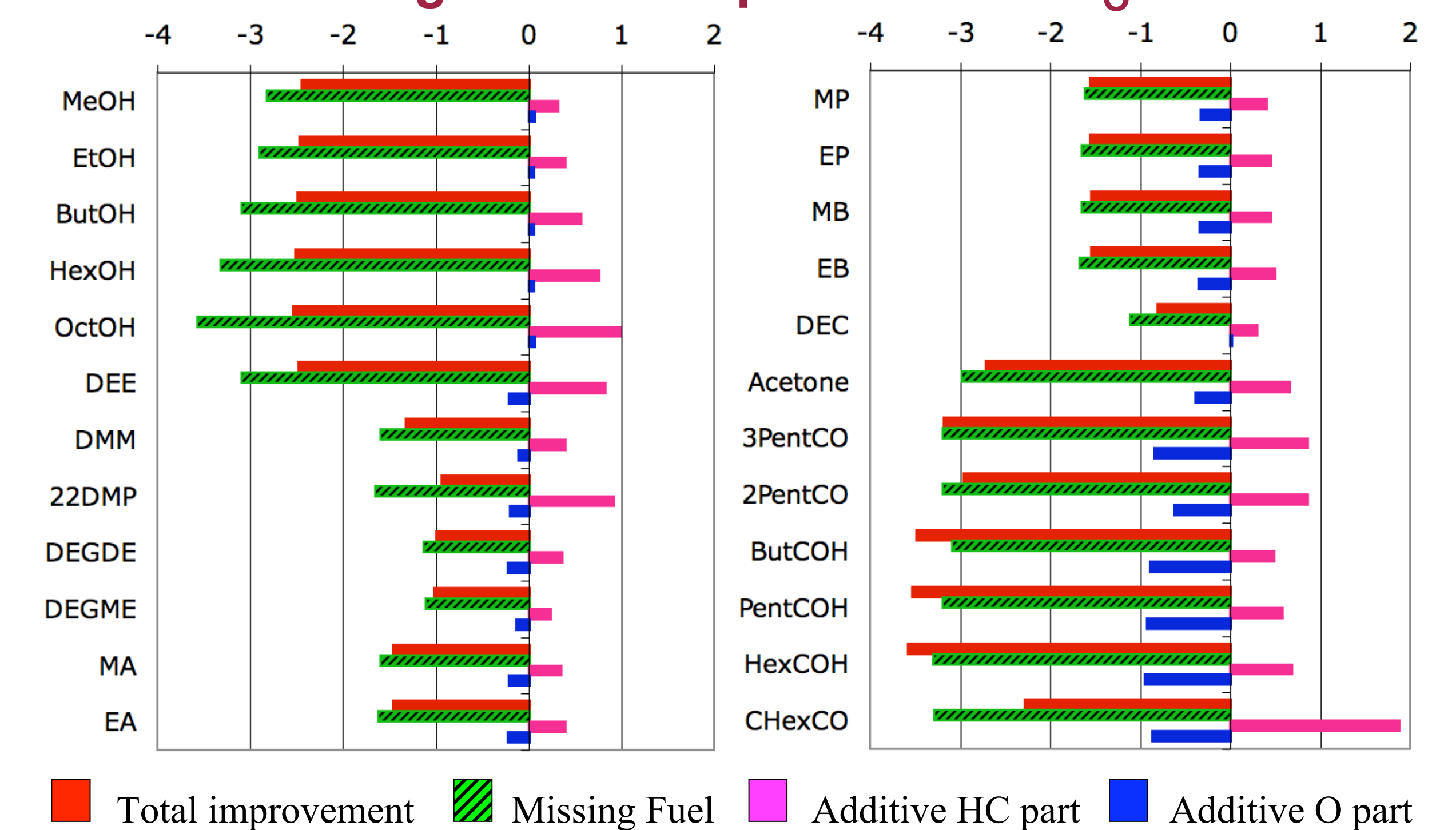
Analysis

Functional Group Efficiencies

- Compare TSI between:
 - A mixture base fuel/oxygenate with Y_o = 4%
 - A mixture base fuel/pentane with the same liquid volume of additive



Threshold Sooting Index Comparison with Y_o = 4%



- "Dilution" effect by substituting aliphatic chains for sooting toluene
- Oxygen-containing groups not equally effective: **aldehyde** and **ketone** most efficient oxygenated groups

Additional Comments

- Effect of oxygen-containing moieties in additives on **sooting tendency** of fuel successfully identified by **group additivity** theory
- Contradictory experimental data** from literature explained by group analysis
- Method cannot explain everything, for example, the overall negative effect of **short oxygenated additives** in diffusive combustion mode.
- \rightarrow A more **fundamental, chemical** understanding of soot reduction mechanisms is necessary